Safe	ety Data Sheet in Acc	cordance with regulation	2015/830	Page 1 of 6		
	of issue: 24.07.2019 Replaces I cerations as compared to previo	Data Sheet of: 07.02.2018 us version; n.ap. = not applicable; n.av. =	= not available	ALLER <mark>=</mark>		
SECT	ION 1: Identification of the s	ubstance/mixture and of the comp	any/undertaking			
1.1	Product identifier Trade Name: Article No.: Preparation No.: Registration No.: UFI - Code:	2K-Gießharz (Epoxidharz) / 171667 17166701 01-2119456619-26-xxxx NV4N-KF29-KK1X-4MA3		y resin)		
1.2 1.3 1.3.1	Relevant identified uses of the substance or mixture and uses advised against Identified uses: Scale model purpose Details of the supplier of the safety data sheet Address of the Company / Supplier: Gebr. FALLER GmbH, Kreuzstraße 9, 78148 Gütenbach, D - Telephone: +49-7723-651-0, Telefax: +49-7723-651-161, E-Mail: kundendienst@faller.de					
1.3.2	Responsible for the data she		- la			
1.4	Emergency telephone numb Emergency - Telephone of Co Telephone: +49-7723-651-0 (8:30	ompany / Undertaking		Information Service 507 4123		
SECT	ION 2: Hazards identification	n				
2.1	Classification of the substar					
2.2	Eye Irrit. 2; H319 / Skin Irrit. 2 Label elements Classification according to 1 Applicable Exemptions: No. Signal word(s): Danger Component(s): 603-074-00-8 resins with average molecula H - Phrases: H319: Causes serious eye irr H315: Causes skin irritation. H317: May cause an allergic H411: Toxic to aquatic life with P - Phrases: P102: Keep out of reach of cl P333+P313: If skin irritation of P501: Dispose of contents / of Additional Markings: None. The above mentioned labellin	2; H315 / Skin Sens. 1; H317 / Aquatic Cl 272/2008/EC: Yes. B reaction product: bisphenol-A epichlorc ar weight ≤ 700, "EC Label" itation. skin reaction. ith long lasting effects.	Hazard pi bhydrin	ictogram(s):		
2.3	Other hazards According to the results of th	e evaluation this substance is not PBT o	or vPvB			

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	ON 3: Composition/information on ingredients			
1	Substances Dangerous Ingredients:			
	Material CAS - No. Index - No. Hazard Code(s) / H - phrases	m% - range		
	Reaktionsprodukt: Bisphenol-A Epichlorhydrinharze mit durchschnittlichem Molekulargewicht ≤ 70025068-38-6603-074-00-8500-033-501-2119456619-26-xxxxEye Irrit. 2; H319 / Skin Irrit. 2; H315 / Skin Sens. 1; H317 / Aquatic Chronic 2; H411	> 999		
2	Mixtures n.ap.			
	ON 4: First aid measures			
.1 .1.1	Description of first aid measures Inhalation: After inhalation of product / fumes of fire leave contaminated area and provide for fresh air. In the event of symptoms occurring, seek medical treatment.			
.1.2	Skin Contact: Wash with soap and water.			
.1.3	Eye Contact: In case of contact with eyes rinse thoroughly with water			
.1.4	Ingestion: Do not cause vomiting. Rinse mouth out and drink plenty of water afterwards.			
.2	In the event of symptoms occurring, seek medical treatment. Most important symptoms and effects, both acute and delayed None.			
.3	Indication of any immediate medical attention and special treatment needed Symptomatic treatment.			
SECT	ON 5: Firefighting measures			
.1 .1.1	Extinguishing media Suitable Extinguishing Media:			
	water spray jet, Foam, dry chemicals, CO2.			
.1.2	Extinguishing Media to Avoid: None.			
	Special hazards arising from the substance or mixture In the case of fire, the following product(s) may form: Organic crackproducts and carbon oxides.	inorganic dus		
.2				
.2 .3	Advice for firefighters Special Protective Equipment: Wear positive pressure self-contained breathing apparatus.			
.2 .3 .3.1	Special Protective Equipment:			
2 .3 .3.1	Special Protective Equipment: Wear positive pressure self-contained breathing apparatus. Wear full protective clothing. Additional Information:			
.2 .3 .3.1	Special Protective Equipment: Wear positive pressure self-contained breathing apparatus. Wear full protective clothing. Additional Information:			
.2 .3 .3.1	Special Protective Equipment: Wear positive pressure self-contained breathing apparatus. Wear full protective clothing. Additional Information:			
.2 .3 .3.1	Special Protective Equipment: Wear positive pressure self-contained breathing apparatus. Wear full protective clothing. Additional Information:			
.2 .3 .3.1	Special Protective Equipment: Wear positive pressure self-contained breathing apparatus. Wear full protective clothing. Additional Information:			
5.2 5.3 5.3.1 5.3.2	Special Protective Equipment: Wear positive pressure self-contained breathing apparatus. Wear full protective clothing. Additional Information:			
.2 .3 .3.1	Special Protective Equipment: Wear positive pressure self-contained breathing apparatus. Wear full protective clothing. Additional Information:			

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Comp	any / Supplier: Gebr. FALLE	kidharz) / 2C Casting resin (epoxy resin) ER GmbH, Kreuzstraße 9, 78148 Gütenbach, D - e of issue: 24.07.2019 Replaces Data Sheet of: 07.02.2018		
SECTIO	ON 6: Accidental release			
6.1		rotective equipment and emergency procedures		
0.1	See chapter 8.2.2	occure equipment and emergency procedures		
		to leakage / spillage of product.		
	Provide sufficient ventila			
6.2	Environmental precautions			
	Do not allow larger quant			
	Inform responsible authorities in the case of accidental release of larger quantities.			
6.3	Methods and material for containment and cleaning up			
	Dispose of absorbed material in accordance with the regulations.			
6.4	Reference to other sections			
	None.			
SECTI	ON 7: Handling and stor	age		
7.1	Precautions for safe har			
7.1.1	Precautions for Safe Ha			
	Avoid contact with eyes			
		saturated clothing immediately.		
	Do not inhale dust, gas, v			
7.1.2	Do not eat, drink or smok Precautions in Case of F			
/.I.Z	No special measures neo			
7.2		age, including any incompatibilities		
7.2.1	Storage Instructions:			
, . <u> </u>	No special measures req	luired.		
7.2.2	Store away from:			
	Store away from oxidisin	g agents.		
7.2.3	Further Information on S	Storage Conditions:		
	None.			
7.3	Specific end use(s)			
	n.av.			
SECTIO	ON 8: Exposure controls	s/personal protection		
8.1	Control parameters Material	Limit Value		
8.2	Exposure controls			
8.2.1	Appropriate engineering	controls		
		utionary measures for handling chemicals.		
8.2.2	Individual protection me			
8.2.2a	Respiratory Protection:	If ventilation is insufficient, wear respiratory protection		
8.2.2b	Hand Protection:	In case of prolonged skin contact use protective gloves.		
		Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves.		
		Also take into consideration the specific local conditions under which the product is		
		used, such as the danger of cuts, abrasion, and the contact time.		
8.2.2c	Eye Protection:	Goggles		
8.2.2d	Skin Protection:	Light protective clothing		
8.2.2e	Further Information:	Observe wearing time limits: Not relevant		
8.2.3	Environmental exposure	e controls:		
	n.av.			

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Trade Name: 2K-Gießharz (Epoxidharz) / 2C Casting resin (epoxy resin) Company / Supplier: Gebr. FALLER GmbH, Kreuzstraße 9, 78148 Gütenbach, D -Telephone: +49-7723-651-0, Date of issue: 24.07.2019 Replaces Data Sheet of: 07.02.2018

SECTION 9: Physical and chemical properties Information on basic physical and chemical properties 9.1 9.1.1 Colour: yellow Odour: mild epoxy Form: liquid Odour threshold: n.av. 9.1.2 pH-value, undiluted: ~7 pH-value, 1% aqueous solution: n.av. 9.1.3 Boiling point / Boiling - range (°C): > 260, Melting point / Melting range (°C): n.av. 9.1.4 Flash point (°C): 252, closed cup Flammability (EEC A10/A13): 9.1.5 n.ap. 9.1.6 Ignition temperature (°C): > 300 Autoflammability (EEC A16): 9.1.7 n.ap. 9.1.8 Oxidising properties: None. 9.1.9 Explosion hazard: No Explosion limits (Vol.%) lower: 9.1.10 n.av., upper: n.av. Vapour pressure: < 0.00001 kPa 9.1.11 Vapour density (Air = 1): > 1 9.1.12 Density (g/ml): 1,16 Solubility (in Water): Soluble in: 9.1.13 insoluble Partition coefficient, n-Octanol / Water: 9.1.14 n.av. 9.1.15 11000 - 14500 cP Viscosity: 9.1.16 Solvent content (m %): n.av. 9.1.17 Thermal decomposition (°C): n.av. Evaporation rate: 9.1.18 n.av. 9.2 Other information n av SECTION 10: Stability and reactivity Reactivity 10.1 None 10.2 Chemical stability Stable at normal temperature. Possibility of hazardous reactions 10.3 No hazardous reactions known. 10.4 Conditions to avoid No hazardous reactions known. 10.5 Incompatible materials Contact with oxidising agents may lead to strong reactions. Hazardous decomposition products 10.6 No dangerous decomposition products when properly handled.

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SECTIO	ON 11: Toxicological information	
1.1	Information on toxicological effects	
	Acute Health Effects:	
	Inhalation:	n.av.
	Ingestion:	n.av.
	Skin Contact:	n.av.
	Skin corrosion / irritation:	Causes skin irritation.
	Serious eye damage / irritation:	Causes serious eye irritation.
	Respiratory or skin sensitisation:	May cause an allergic skin reaction.
	Germ cell mutagenicity:	n.av.
	Carcinogenicity:	n.av.
	Reproductive toxicity:	n.av.
	STOT-single exposure:	n.av.
	STOT-repeated exposure: Aspiration hazard:	n.av.
	•	n.av.
	Practical Experience	
1.1.11		
1.1.12	Practical Experience	
	Observations relevant for classification	i.
	None. Further Observations:	
	Frequent or permanent contact to skin	may load to irritation or dormatitic
	riequent of permanent contact to skin	may lead to initation of dermatitis.
ECTIC	ON 12: Ecological information	
	DN 12: Ecological information	
SECTIC 2.1 2.2	Toxicity n.av. Persistence and degradability	
2.1 2.2	Toxicity n.av. Persistence and degradability The product is not readily biodegradab	le to OECD criteria but is inherently biodegradable.
2.1 2.2	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential	le to OECD criteria but is inherently biodegradable.
2.1 2.2 2.3	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av.	le to OECD criteria but is inherently biodegradable.
2.1 2.2 2.3	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil	le to OECD criteria but is inherently biodegradable.
 2.1 2.2 2.3 2.4 	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av.	
2.1	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment	
2.1 2.2 2.3 2.4 2.5	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati	
2.1 2.2 2.3 2.4 2.5 2.6	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects	on this substance is not PBT or vPvB
2.1 2.2 2.3 2.4 2.5 2.6 2.6.1	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g:	on this substance is not PBT or vPvB n.av.
2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g:	on this substance is not PBT or vPvB n.av. n.av.
2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks:	on this substance is not PBT or vPvB n.av. n.av. Not relevant
2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3 2.6.4	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks: Significant Components:	on this substance is not PBT or vPvB n.av. n.av. Not relevant None.
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2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3 2.6.4 2.6.5 SECTIC 3.1	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks: Significant Components: Other adverse effects: DN 13: Disposal considerations Waste treatment methods	on this substance is not PBT or vPvB n.av. n.av. Not relevant None. None.
2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3 2.6.4 2.6.5 SECTIC	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks: Significant Components: Other adverse effects: DN 13: Disposal considerations	on this substance is not PBT or vPvB n.av. n.av. Not relevant None. None. Waste - Code - No.: 20 01 30
2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3 2.6.4 2.6.5 ECTIC 3.1	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks: Significant Components: Other adverse effects: DN 13: Disposal considerations Waste treatment methods	on this substance is not PBT or vPvB n.av. n.av. Not relevant None. None. Waste - Code - No.: 20 01 30 The Waste code should be assigned in discussion
2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3 2.6.4 2.6.5 ECTIC 3.1	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks: Significant Components: Other adverse effects: DN 13: Disposal considerations Waste treatment methods	on this substance is not PBT or vPvB n.av. n.av. Not relevant None. None. Waste - Code - No.: 20 01 30 The Waste code should be assigned in discussion between the user, the producer and the waste disposal
2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3 2.6.4 2.6.5 ECTIC 3.1	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks: Significant Components: Other adverse effects: DN 13: Disposal considerations Waste treatment methods Recommendation: D 10 / R 1	on this substance is not PBT or vPvB n.av. n.av. Not relevant None. None. Waste - Code - No.: 20 01 30 The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3 2.6.4 2.6.5 ECTIC 3.1 3.1.1	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks: Significant Components: Other adverse effects: DN 13: Disposal considerations Waste treatment methods Recommendation: D 10 / R 1	on this substance is not PBT or vPvB n.av. n.av. Not relevant None. None. Waste - Code - No.: 20 01 30 The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
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2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3 2.6.4 2.6.5 ECTIC 3.1 3.1.1	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks: Significant Components: Other adverse effects: DN 13: Disposal considerations Waste treatment methods Recommendation: D 10 / R 1 In addition comply with the regional au Contaminated Packaging Recommendation: Wash with suitable Otherwise as desc	on this substance is not PBT or vPvB n.av. n.av. Not relevant None. Waste - Code - No.: 20 01 30 The Waste code should be assigned in discussion between the user, the producer and the waste disposal company. thorities. e cleaner. ribed under Residues.
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2.1 2.2 2.3 2.4 2.5 2.6 2.6.1 2.6.2 2.6.3 2.6.4 2.6.5 ECTIC 3.1	Toxicity n.av. Persistence and degradability The product is not readily biodegradab Bioaccumulative potential n.av. Mobility in soil n.av. Results of PBT and vPvB assessment According to the results of the evaluati Other adverse effects COD-Value, mg/g: BOD5-Value, mg/g: AOX-Remarks: Significant Components: Other adverse effects: DN 13: Disposal considerations Waste treatment methods Recommendation: D 10 / R 1 In addition comply with the regional au Contaminated Packaging Recommendation: Wash with suitable Otherwise as desc Packaging that ca Safe Handling: As described under	on this substance is not PBT or vPvB n.av. n.av. Not relevant None. Waste - Code - No.: 20 01 30 The Waste code should be assigned in discussion between the user, the producer and the waste disposal company. thorities. e cleaner. ribed under Residues. nnot be cleaned should be disposed of as for product

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Trade Name: 2K-Gießharz (Epoxidharz) / 2C Casting resin (epoxy resin) Company / Supplier: Gebr. FALLER GmbH, Kreuzstraße 9, 78148 Gütenbach, D -Telephone: +49-7723-651-0, Date of issue: 24.07.2019 Replaces Data Sheet of: 07.02.2018

	ON 14: Transport information	IMDC	1474			
	ADR	IMDG	ΙΑΤΑ			
4.1	UN number		1			
	3082	3082	3082			
14.2	UN proper shipping name					
	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (reaction product: bisphenol-A- epichlorhydrin resin)	Environmentally hazardous substance, liquid, n.o.s. (reaction product: bisphenol-A- epichlorhydrin resin) & MARINE POLLUTANT	Environmentally hazardous substance, liquid, n.o.s. (reaction product: bisphenol A- epichlorhydrin resin)			
4.3	Transport hazard class(es)	Transport hazard class(es)				
4.4	Packing group		v			
		111	III			
4.5	Environmental hazards	1	1			
		Yes.				
4.6	Special precautions for user					
14.7	Transport category: 3 Classification Code: M6 Hazard - No.: 90 LQ: 5 L Transport in bulk according to Annex II of M	F-A, S-F	Packing Instructions (Passenger) 964 Packing Instructions (Cargo 964			
14.7	Transport in buik according to Annex if or M	None.				
SECTI	ON 15: Regulatory information					
15.1	Safety, health and environmental regulation	s/legislation specific for the substa	nce or mixture			
15.2	n.av. Chemical safety assessment : A chemical safety assessment has not been a	carried out.				
SECTI	ON 16: Other information					
Text of H315: (H317: N H319: (H411: 7	f H phrases mentioned in Section 3 Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects. atasheet has been compiled in accordance with	EU regulation 2015/830. e made to the best of our knowledge	and are as accurate			